Name of equipment & Detailed Specifications	Quantity required
Semi Pilot Scale	required
Type: Rotary Digester	
Capacity: 100 Litres cylindrical cooking vessel	
Digester wall Thickness- minimum 12 mm	
Heating – electrically to achieve temp upto 180 °C	
Maximum Pressure: 15 kg/cm <sup>2</sup>	
Working Pressure: 10 Kg/cm <sup>2</sup>	
Digester body: Made of Acid and alkali Proof Steel (pH 2 to 14).	
Autoclave (Inner body): Fabricated from tested stainless steel sheet-SS316L.	
Digital Temp. control: PID type ± 1 °C	
Temp. Range: ambient to 200 °C	
Rotating Frequency: Rotation with change of turning direction ensures efficient agitation of the	
pulp (min 2rpm with VFD).	
Motor Rating: 3 Phase, 380 / 440 V, 1/2 HP.	
Tested safety valve	
<ul> <li>Digester should be fully insulated with muffle wool</li> </ul>	
<ul> <li>Separate control panel to operate the rotary digester</li> </ul>	
<ul> <li>Measurement of pressure and temperature</li> </ul>	